

FX3DH

User's Manual



DOTECH INC. 6F, JOONGANG-ILBO B/D, 30, Dongsan-ro, Danwon-gu, Ansan-si, Gyeonggi-do, KOREA



Cautions

1. This product may cause an electric shock in handling. Please do not attempt to open it with power turned on.
 2. This product should be installed in a place fixed secured by a rack or panel.
 3. This product can be used under the following environmental condition. ① Indoor ② Pollution Degree 2 ③ At an altitude of 2000m or below
 4. Power input must be within the designated ranges.
 5. To turn on or turn off power supply for this product, please the circuit breaker or switch of a standard product of IEC 60947-1 or IEC 60947-3 product and install it within a close distance allowing convenient operation by user.
 6. Please be understood that if this product is dismantled or modified discretionary, after sales service will not be able to be provided.
 7. An output wire to be used for this product should be inflammable grade FV1 (V-1 grade or above), the thickness of the wire should be AWG No. 20 or above(0.50mm²).
 8. In order to prevent it from an inductive noise, please maintain the high-voltage wire and power wire separated.
 9. Please avoid installing the product in a place where a strong magnetism, noise, severe vibration and impact exist.
 10. When extending the sensor wire, use a shield wire and do not extend it unnecessary long.
 11. The sensor wire and signal wire should be away from the power and load wires using conduits separately installed.
 12. Please avoid using the product near a device generating strong high frequency noise (high-frequency welding machine, high-frequency sewing machine, high-frequency radiotelegraph, high capacity SCR controller)
 13. Product's damages other than those described in the guarantee conditions provided by the manufacturer shall not be responsible by us.
 14. If this unit is used to control machineries (Medical equipment, vehicle, train, airplane, combustion apparatus, entertainment, processing and transportation equipment, elevator and various safety device etc.) enabling to effect on human or property, it is required to install fail-safe device.
- ※ The Aforementioned precautions must be observed, and if you fail to do so, it may cause a product's breakdown.
 ※ The specifications, dimensions, and etc. are subject to change for enhancement without a prior notice.



- Humidification(Heating) /Dehumidification(Cooling) Output
- Switching Display of Temperature and Humidity
- High/Low Limit Alarm
- Sensor Calibration
- Sensor Error Detection and On/Off Output Control
- Minimum On/Off Duration Time
- Manual Relay Control
- Analog Signal Output(4-20mA)
- Communication via RS485 MODBUS

Ordering guide

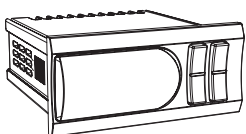
FX3DH-00	Basic Model
FX3DH-A1	4~20mA Trans output model
FX3DH-R4	RS485 Comm. model
FX3DH-A1R4	4~20mA Trans output & RS485 Comm. model

Technical Specifications

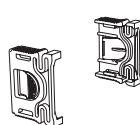
Power	100~240Vac, 50/60Hz
Current	MAX 6 VA
Connection	Screw Bolt Connector(1.5mm ² Wire Use Possibility)
Output	Relay Output 2 Point (250Vac / 5A)
Input	Humidity 1 Point (HTX20-FTS-502, HTX3515) Temp. 1 Point (DPR-TH01-ET)
Dimensions	78(W)mm X 35(H)mm X 78(D)mm
Operation	Temperature: -10 ~ 50°C, Humidity: Below 90%RH
Storage	Temperature: -20 ~ 60°C, Humidity: Below 90%RH

※ Specifications are subject to change without prior notice.

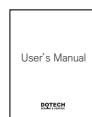
Components



Product



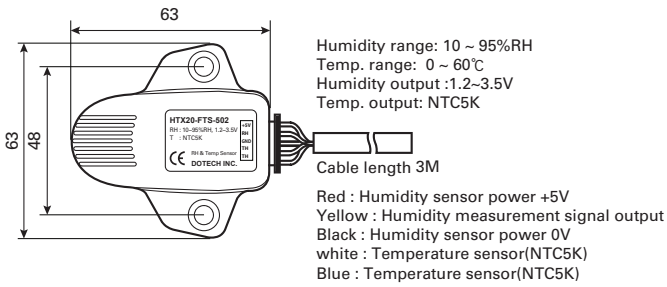
Bracket 2ea



User's Manual

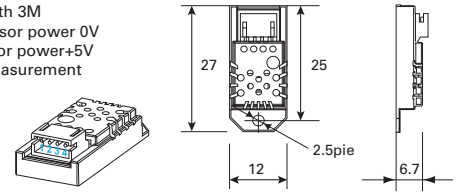
Accessories

HTX20-FTS-502 : Temp. & Humidity sensor

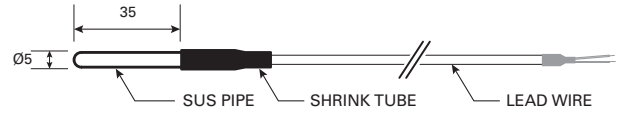


HTX3515 : Humidity sensor

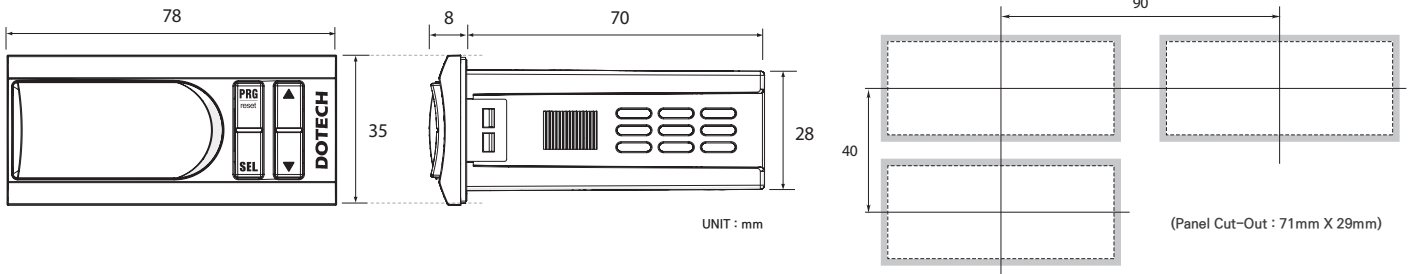
Humidity range: 0~100%RH
 Humidity output: 1.0~3.6Vdc
 Connection Cable length 3M
 1: Black : Humidity sensor power 0V
 2: Red : Humidity sensor power+5V
 4: White : Humidity measurement signal output



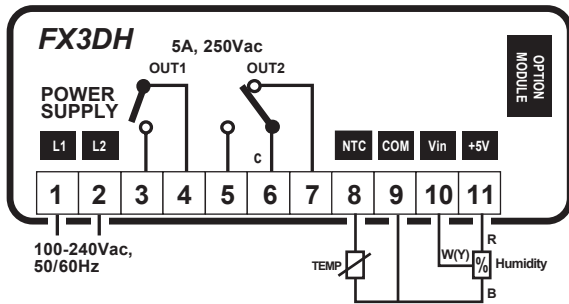
DPR-TH01-ET : Temperature sensor



Dimensions and Panel Cut-Out Form

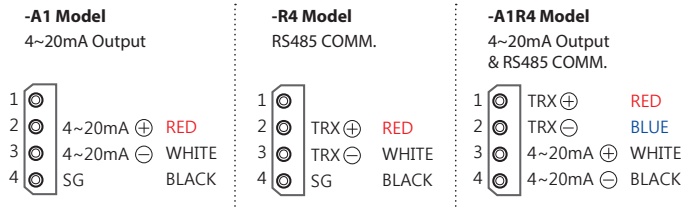


Wiring

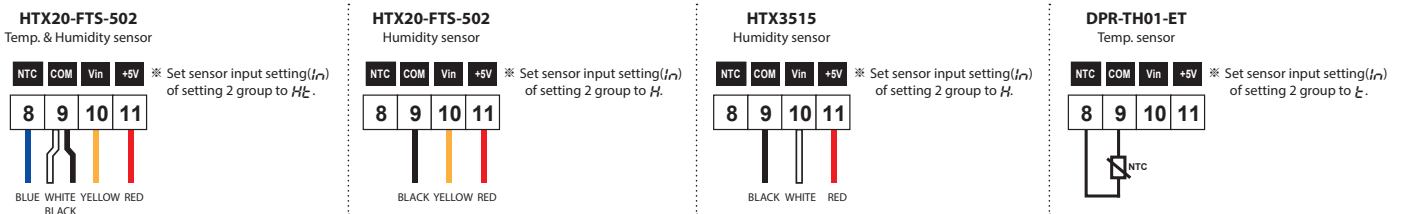


NO	Connection	Description
1	POWER	100-240Vac, 50/60Hz
2		
3	OUT1	Relay output OUT1 when closed
4		Common signal
5	OUT2	Relay output OUT2 when closed
6		Common signal
7		Relay output OUT2 when open
8	NTC	Temp. sensor input
9	COM	Common signal
10	Vin	Humidity sensor input
11	+5V	Humidity sensor power (5Vdc)

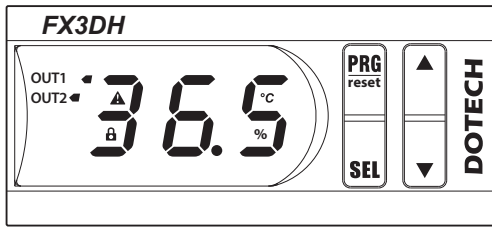
Option Module connection



Sensor connection



Constitution (Function of Display Lamp and Button)



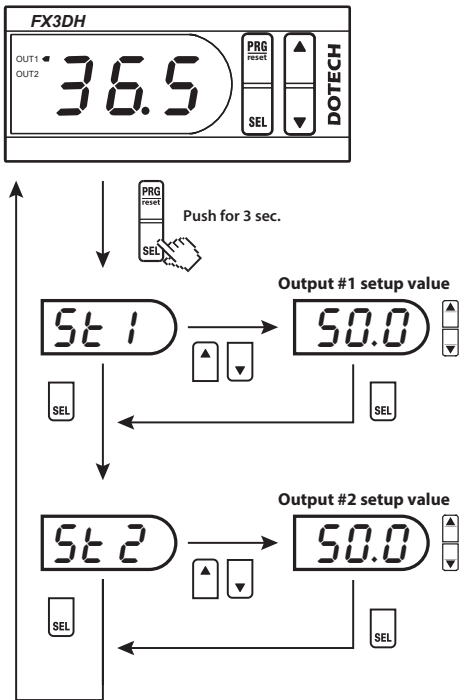
LED	OUT1	Turn on when output #1 is ON (Flickering at standby)
	OUT2	Turn on when output #2 is ON (Flickering at standby)
BUTTON	▲	ON at trip, Flickering at alarm
	🔒	Parameter set up locked
	PRG	Use at program setup
	SEL	Execute selected menu or Input setup value
	▲	Move between menus & Increase setup value
	▼	Move between menus & Decrease setup value
	PRG + ▼	If pushing for 10 sec. at the same time , setup value is initialized

Trip / Alarm Messages ※ Reboot or push PRG button in 2 successive time when alarm output is removed.

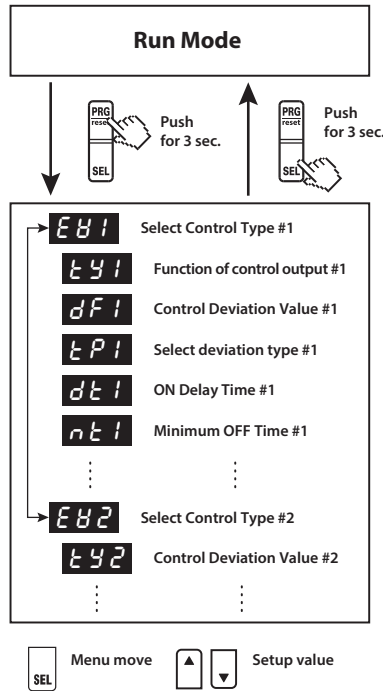
Code	Menu	Description / Instructions	Response at Detection	Reset Type
<i>S Y S</i>	Internal Parameter Error	In Case of change of set value by an unknown case.	Immediate Stop	Automatic Reset
<i>H o P</i>	Humidy Sensor Open	In case of Input sensor open wire(Normal operation after sensor connecting)	Immediate Stop	Automatic Reset
<i>H S t</i>	Humidy Sensor Short	In case of Input sensor short circuit	Immediate Stop	Automatic Reset
<i>H L L</i>	Humidy Lower Input	Lower sensor input than measuring range	Immediate Stop	Automatic Reset
<i>H H H</i>	Humidy Higher Input	Higher sensor input than measuring range	Immediate Stop	Automatic Reset
<i>t o P</i>	Temp. Lower Low Limit	Lower Low Limit Alarm than Low Limit Alarm Value	Immediate Stop	Automatic Reset
<i>t S t</i>	Temp. Higher High Limit	Higher High Limit Alarm than High Limit Alarm Value	Immediate Stop	Automatic Reset
<i>t L L</i>	Temp. Lower Input	Lower sensor input than measuring range	Immediate Stop	Automatic Reset
<i>t H H</i>	Temp. Higher Input	Higher sensor input than measuring range	Immediate Stop	Automatic Reset

Parameter

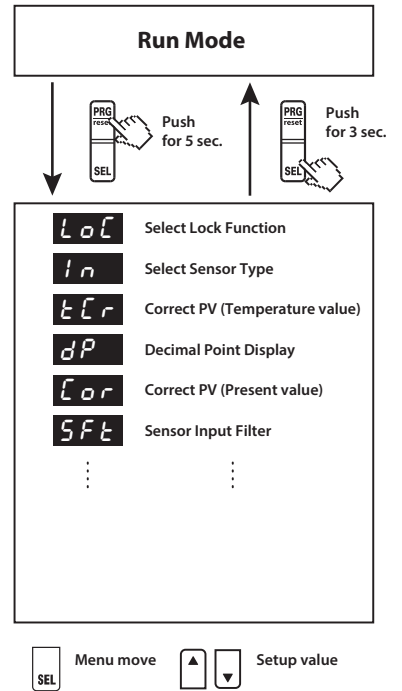
Humidity & Temp. Setting Group



Setting 1 Group



Setting 2 Group



Humidity & Temp. Setting Group (SEL Button Push for 3 Sec.)

No	Menu	Code	Unit	Step	Min	Max	Default	Custom Setup
4 0001	Output #1 setup value	SE1	%, °C	0.1	UL1	UH1	50.0	
4 0002	Output #2 setup value	SE2	%, °C	0.1	UL2	UH2	50.0	

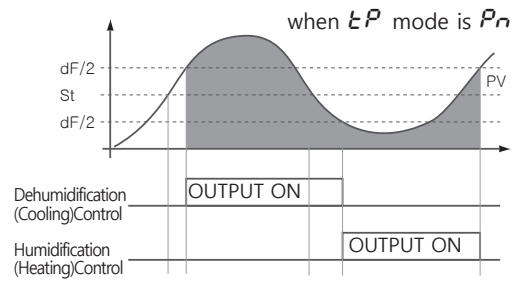
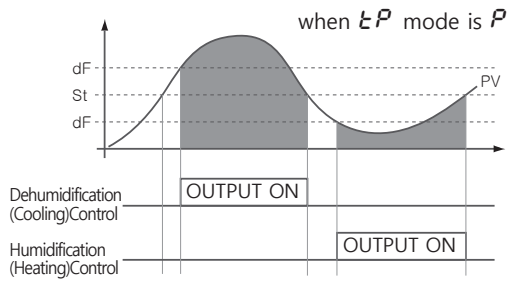
※ If the set value of the *ln* is set to control the humidity *Ht* SE1, SE2 are used as temperature control.

Setting 1 Group (PRG Button Push for 3 Sec.)

No	Menu	Code	Unit	Step	Min	Max	Default	Custom Setup
4 0016	Select Control Type	<i>ty1</i>	<i>oFF</i> (0) : Display <i>C</i> (1) : Cooling mode <i>H</i> (2) : Heating mode <i>AL1</i> (3) : Deviation high limit alarm <i>AL2</i> (4) : Deviation low limit alarm <i>AL3</i> (5) : Deviation high, low limit alarm <i>AL4</i> (6) : Deviation high, low limit reverse alarm <i>AL5</i> (7) : Absolute value high limit alarm <i>AL6</i> (8) : Absolute value low limit alarm <i>SbA</i> (9) : Sensor open wire alarm				<i>C</i> (1)	
4 0017	Control Deviation Value	<i>dF1</i>	K	0.1	0.1	99.9	<i>2.0</i>	
4 0018	Select Deviation Value	<i>tP1</i>	<i>P</i> (0) : Deviation <i>Pn</i> (1): ± Deviation				<i>P</i> (0)	
4 0020	ON Delay Time (※1)	<i>dt1</i>	Sec	1	0	999	<i>1</i>	
4 0021	Minimum OFF Time (※2)	<i>Ft1</i>	Sec	1	0	999	<i>5</i>	
4 0022	Minimum ON Time (※3)	<i>nt1</i>	Sec	1	0	999	<i>5</i>	
4 0023	Output at Sensor Error (※4)	<i>SF1</i>	<i>oFF</i> (0) <i>On</i> (1)				<i>oFF</i> (0)	
4 0024	Alarm Deviation Value	<i>HY1</i>	K	0.1	0.0	99.9	<i>1.0</i>	
4 0025	Alarm Option	<i>RP1</i>	<i>ALR</i> (0): General alarm, <i>ALb</i> (1): Maintain alarm, <i>ALC</i> (2): Standby alarm, <i>ALd</i> (3): Maintain & standby alarm				<i>ALR</i> (0)	
4 0026	High limit by user setup	<i>UH1</i>	%, °C	1	<i>UL1</i>	<i>105</i>	<i>100</i>	
4 0027	Low limit by user setup	<i>UL1</i>	%, °C	1	<i>-50</i>	<i>UH1</i>	<i>0</i>	
4 0028	Manual Output Mode Output (※5)	<i>nd1</i>	<i>oFF</i> (0) : Output by PV (Present Value) <i>on</i> (1) : Output by <i>nb2</i> (-R4 model)				<i>oFF</i> (0)	
4 0029	Manual Output Value Output (※6)	<i>nb1</i>	<i>oFF</i> (0) : Always output OFF <i>on</i> (1) : Always output ON				<i>oFF</i> (0)	
4 0031	Select Control Type	<i>ty2</i>	<i>oFF</i> (0) : Display <i>C</i> (1) : Cooling mode <i>H</i> (2) : Heating mode <i>AL1</i> (3) : Deviation high limit alarm <i>AL2</i> (4) : Deviation low limit alarm <i>AL3</i> (5) : Deviation high, low limit alarm <i>AL4</i> (6) : Deviation high, low limit reverse alarm <i>AL5</i> (7) : Absolute value high limit alarm <i>AL6</i> (8) : Absolute value low limit alarm <i>SbA</i> (9) : Sensor open wire alarm				<i>H</i> (2)	
4 0032	Control Deviation Value	<i>dF2</i>	K	0.1	0.1	99.9	<i>2.0</i>	
4 0033	Select Deviation Value	<i>tP2</i>	<i>P</i> (0) : Deviation <i>Pn</i> (1): ± Deviation				<i>P</i> (0)	
4 0035	ON Delay Time (※1)	<i>dt2</i>	Sec	1	0	999	<i>1</i>	
4 0036	Minimum OFF Time (※2)	<i>Ft2</i>	Sec	1	0	999	<i>5</i>	
4 0037	Minimum ON Time (※3)	<i>nt2</i>	Sec	1	0	999	<i>5</i>	
4 0038	Output at Sensor Error (※4)	<i>SF2</i>	<i>oFF</i> (0) <i>On</i> (1)				<i>oFF</i> (0)	
4 0039	Alarm Deviation Value	<i>HY2</i>	K	0.1	0.0	99.9	<i>1.0</i>	
4 0040	Alarm Option	<i>RP2</i>	<i>ALR</i> (0): General alarm, <i>ALb</i> (1): Maintain alarm, <i>ALC</i> (2): Standby alarm, <i>ALd</i> (3): Maintain & standby alarm				<i>ALR</i> (0)	
4 0041	High limit by user setup	<i>UH2</i>	%, °C	1	<i>UL2</i>	<i>105</i>	<i>100</i>	
4 0042	Low limit by user setup	<i>UL2</i>	%, °C	1	<i>-50</i>	<i>UH2</i>	<i>0</i>	
4 0043	Manual Output Mode Output (※5)	<i>nd2</i>	<i>oFF</i> (0) : Output by PV (Present Value) <i>on</i> (1) : Output by <i>nb2</i> (-R4 model)				<i>oFF</i> (0)	
4 0044	Manual Output Value Output (※6)	<i>nb2</i>	<i>oFF</i> (0) : Always output OFF <i>on</i> (1) : Always output ON				<i>oFF</i> (0)	

※1) ON delay time : It outputs after setting delay time in spite of output condition. During ON delay time, output lamp is turned on with output after flickering in fast cycle
 ※2) Min OFF Time : It lets output not occur within min. OFF time after it is turned off. During min. OFF time, output lamp is turned on with output after it flickers every 1 second intervals
 ※3) Min ON Time : It is for avoiding frequent ON/OFF of control output and maintains ON condition in spite of OFF condition during Min ON Time after being turned on.
 (In case of sensor error, OFF at once)
 ※4) Output at Sensor Error : In case of sensor error such as open wire/short, it sets ON/OFF status of the related output.
 ※5) Manual Output Mode : OFF : Output by PV / ON : Output by *nb1, nb2* (-R4 model)
 ※6) Manual Output Value Setup : It outputs continuously regardless of PV. if manual output value is ON when manual output mode is ON. (-R4 model)

Deviation Control



Alarm Operation Group $tY1$. $tY2$ (* SV : $S_{t1} \sim S_{t2}$ * dF : $dF1 \sim dF2$ * HY : $HY1 \sim HY2$)

<p>$RL1$</p>		<p>Deviation High Limit Alarm Output is ON when the deviation between PV value and SV value is higher than setup value of control deviation</p>
<p>$RL2$</p>		<p>Deviation Low Limit Alarm Output is ON when the deviation between PV value and SV value is lower than setup value of control deviation.</p>
<p>$RL3$</p>		<p>Deviation High & Low Limit Alarm Output is ON when the deviation between PV value and SV value is higher or lower than setup value of control deviation . Control deviation is set up at dF in setting 1 group. If dF value ≤ 0, it is always OFF.</p>
<p>$RL4$</p>		<p>Deviation High & Low Limit Reverse Alarm Output is OFF when the deviation between PV value and SV value is higher or lower than setup value of control deviation . Control deviation is set up at dF in setting 1 group. If dF value ≤ 0, it is always OFF.</p>
<p>$RL5$</p>		<p>Absolute Value High Limit Alarm Output is ON when PV value is higher than or equal as control deviation setup value. Alarm temperature is set up at dF in setting 1 group. It works regardless of SV(Set value).</p>
<p>$RL6$</p>		<p>Absolute Value Low Limit Alarm Output is ON when PV value is lower than or equal as control deviation setup value. Alarm temperature is set up at dF in setting 1 group. It works regardless of SV(set value).</p>
<p>SbA</p>		<p>Sensor Open Wire Alarm Output is ON when sensor wire is opened.</p>

Alarm Operation Group $AP1$. $AP2$

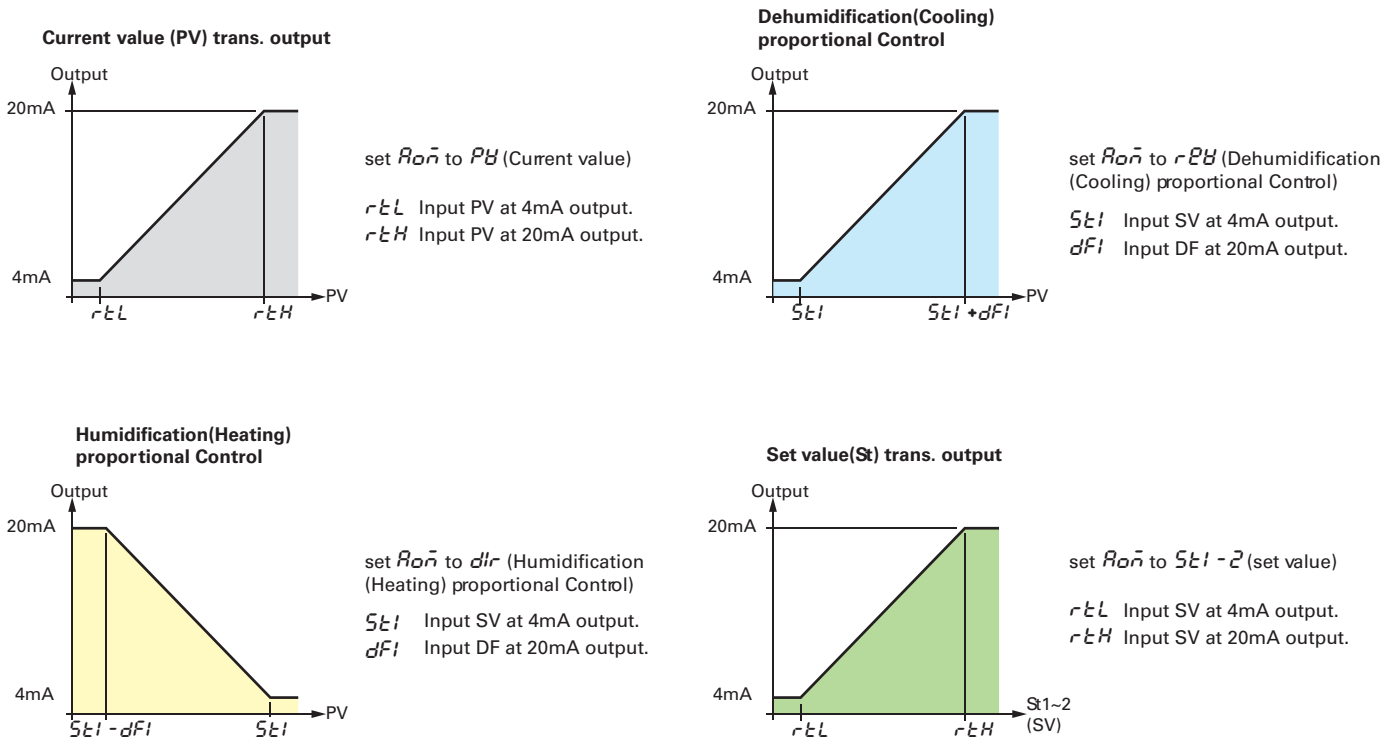
CODE	OPERATION TITLE	DESCRIPTION FOR ALARM OPTION OPERATION
RLA	General alarm	Standard alarm operation without option
RLb	Maintain alarm	Maintain output ON after alarm occurs
RLC	Standby alarm	No output at initial operation (until achieve the 1st setup value)
RLd	Maintain & standby alarm	Execute both RLb & RLC at the same time

* Reboot or push PRG button in 2 successive time when alarm output is removed.

Setting 2 Group (PRG Button Push for 5 Sec.)

No	Menu	Code	Unit	Step	Min	Max	Default	Custom Setup
4 0076	Lock Function	$L o \bar{L}$	oFF (0) : Lock cancel $L \bar{L} 1$ (1) : Setting 2 group lock $L \bar{L} 2$ (2) : Setting 1,2 group lock $L \bar{L} 3$ (3) : Setting 1, 2 group, Humidity & Temp. setup lock				oFF (0)	
4 0077	SensorType	$i n$	H (0) : Use for humidity control only t (1) : Use for temp. control only Ht (2) : Use for humidity and temperature control $Ht d$ (3) : Use for humidity control and temperature display				H (0)	
4 0080	Correction of temperature sensor (※1)	$t \bar{L} r$	°C	0.1	-19.9	99.9	0.0	
4 0081	Decimal Point(PV) Display (※2)	$d P$	0.1 (0) : Decimal point display 1 (1) : Do not display decimals				0.1 (0)	
4 0082	Correction of PV	$\bar{L} o r$	K	0.1	-19.9	19.9	0.0	
4 0083	Sensor Input Filter (※3)	$S F t$	Sec	0.1	0.1	5.0	2.0	
4 0084	Sensor Value Display Cycle	$S d t$	Sec	0.1	0	5.0	0.5	
4 0085	Set Value(SV) Unification Mode	$S t o$	oFF : Individual SV mode $o n$: Unifying SV mode				oFF (0)	
4 0086	Communication Address (-R4 model)	$A d r$	1	1	1	128	1	
4 0087	Communication Speed (-R4 model)	$b d r$	48 : 4800BPS 96 : 9600BPS 192 : 19200BPS 384 : 38400BPS				96	
4 0088	Analogue Trans. Output (4~20mA) Mode (-A1 model)	$R o \bar{n}$	$P \bar{H}$ (0) : PVTrans. $d i r$ (1) : Humidification(Heating) proportional Control $r \bar{P} \bar{H}$ (2) : Dehumidification(Cooling) proportional Control $S t 1$ (3) : SV1(Set value)Trans. $S t 2$ (4) : SV2(Set value)Trans.				$P \bar{H}$	
4 0089	Analogue Trans. Output (20mA) (-A1 model)	$r \bar{t} H$	-	-	-199	999	100	
4 0090	Analogue Trans. Output (4mA) (-A1 model)	$r \bar{t} L$	-	1	-199	999	0	

- ※1) Correction of temperature sensor : It is displayed when sensor input mode($i n$) set to Temp. & Humidity control mode or humidity control and temp. display mode.
- ※2) PV Decimal Point Display : In case of setting as '1', it displays the current value with cutting the decimal place.
- ※3) Sensor Input Filter Value : It avoids hunting by giving temperature measuring delay.



Communication

Transmission line connection	Multiple line
Communications method	RS485 (2-wire, half-duplex)
BPS	BPS default 9600 BPS
Parity, Data, Stop bit	None, 8 Data, 1 Stop
Protocol Type	Modbus RTU Mode
Function Code	Read HOLD REGISTERS (0x03) / Preset Single Register (0x06)
Poll interval	100msec

Communication Table

No	Menu	Unit	Type	Size (Word)	FX	MMI	Scale
4 0101	Product status codes		Digital	INT 16	Refer to bit status below		
Bit 0	Output 1 ON / OFF status		Digital	Bit	0 : OFF 1 : ON		
Bit 1	Output 2 ON / OFF status		Digital	Bit	0 : OFF 1 : ON		
Bit 13	Temp. Sensor (disconnection, short-circuit) Alarm		Digital	Bit	0 : Normal 1 : Alarm		
Bit 14	Humidity Sensor (disconnection, short-circuit) Alarm		Digital	Bit	0 : Normal 1 : Alarm		
Bit 15	EEPROM alarm		Digital	Bit	0 : Normal 1 : Alarm		
4 0107	Current humidity value (PV)	%	Analog	INT 16	0 ~ 100	0 ~ 1000	1/10
4 0108	Current temp. value (PV)	°C	Analog	INT 16	-50 ~ 105	-500 ~ 1050	1/10